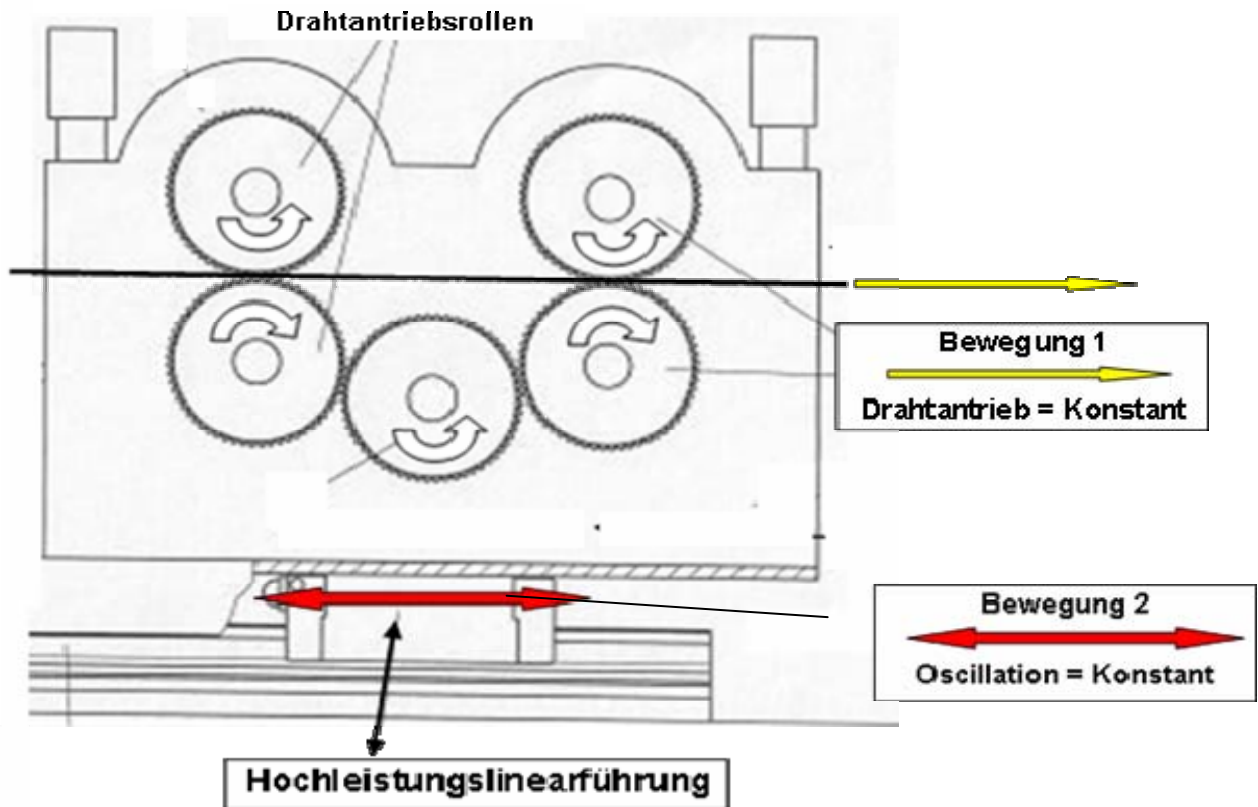
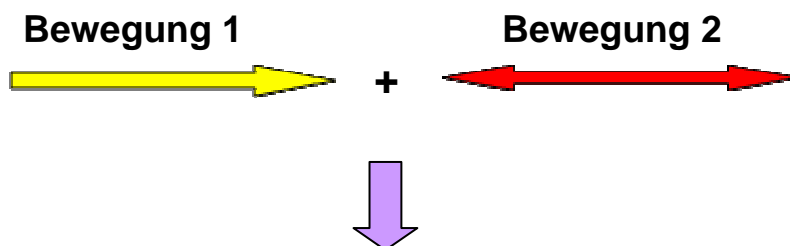


TIP TIG

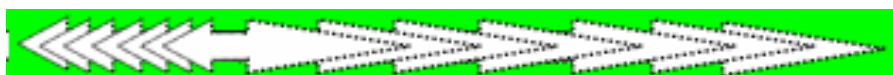
VERFAHRENSPRINZIP



ÜBERLAGERUNG



DYNAMISCHE DRAHTBEWEGUNG



Bewegung 1=konstanter Drahtantrieb 0,15-8,5 (15)m/min

Bewegung 2 = konstante Oscillation ca.1000/min + konstanter Hub